



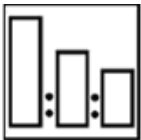
5000 - Super Fast Clear

Description:

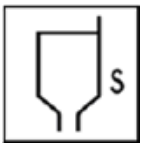
This 2 coats Clearcoat system is suitable for panel repair and especially air dry application however it can also yield excellent gloss for full resprays. It exhibits very good adhesion on solvent as well as waterborne basecoats.

Suitable Substrates:

- GenRock basecoat
- Gen₂O basecoat



Mix 2:1 with H 200 super fast hardener
Potlife: 4h at 20°C
5-10 % General Thinner



16-18s / DIN 4 mm / 20 °C



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure



2 coats 45 – 55 micron
HVLP = 2 coats 50 - 60 microns



Wait 10 min before increasing temperature
Bake 20 min at 60°C panel temperature

Product Data Sheet



5000 - Super Fast Clear

Air Dry Time:



	20°C
Dust Free	12 min
Tack free	30 min
Dry for handling	90 min
Polishable	4 h
Through Drying	2 days



Short Wave 8 min
The object should be maintained at greater than 60 cm from source.



Wear suitable protection

Flash Point: 32°C (89.6°F)

Specific Gravity: 0.968 kg/cm³

Solid Content: 48.1 % by weight

Coverage: 8 - 9 m²/l at 50 micron dry film thickness (theoretical)

SDS: See the safety data sheet

Product Data Sheet