












Technical information (07/24)







MOBIHEL HS FILLER AirDry

- Excellent choice for small and big repairs
- Extremely quick drying providing a perfect base for further painting
- Sanding after 20 minutes
- Different hardeners and thinners available
- No sagging, good filling and insulating properties
- Colour: grey
- VOC compliant






	FE	ZN	AL
SUBSTRATE PREPARATION	 P220 – P280	 MOBIHEL Antisilicone cleaner	 MOBIHEL Antisilicone cleaner
	 MOBIHEL Antisilicone cleaner	 P220 – P280	 P220 – P280
		 MOBIHEL Antisilicone cleaner	 MOBIHEL Antisilicone cleaner
		MOBIHEL PASSIVATOR	MOBIHEL PASSIVATOR











MOBIHEL PASSIVATOR can be applied with a soaked cloth or with spraying gun. Filler must be applied within 7–10 min (not more than 15 min).

	Mixing ratio by Volume:	MOBIHEL HS FILLER AirDry MOBIHEL AirDry FILLER HARDENER MOBIHEL AirDry FILLER ACTIVATOR	2 parts 1 part 30 %
	Mixing ratio by weight:	MOBIHEL HS FILLER AirDry MOBIHEL AirDry FILLER HARDENER MOBIHEL AirDry FILLER ACTIVATOR	100 g 34 g 26 g
	Pot life of the mixture at 20°:	15 – 20 min.	

	Viscosity (RFU): DIN 53211 φ4 / 20°C	16 - 20 sec.
	Application with spray gun:	1,3 – 1,4 mm 2 – 2,5 bar
	Number of layers: Film thickness:	2 – 3 60 – 90 μm
	Flash-off between layers:	max. 1 min./20°C
	Drying time at 20°C:	20 – 30 min. /20 °C
	Dry sanding:	P360 – P600

FOR BIG SURFACE

	Mixing ratio by Volume:	MOBIHEL HS FILLER AirDry MOBIHEL AirDry FILLER HARDENER MOBIHEL 2K THINNER 2100 Pot life: min. 1h /20°C	5 parts 1 part 10-15 %
	Mixing ratio by weight:	MOBIHEL HS FILLER AirDry MOBIHEL AirDry FILLER HARDENER MOBIHEL 2K THINNER 2100	100 g 14 g 7-10 g
	Mixing ratio by Volume:	MOBIHEL HS FILLER AirDry MOBIHEL 2K HS HARDENER 4100 MOBIHEL 2K THINNER 2100 Pot life: min. 1h /20°C	4 parts 1 part 10-15 %
	Mixing ratio by weight:	MOBIHEL HS FILLER AirDry MOBIHEL 2K HS HARDENER 4100 MOBIHEL 2K THINNER 2100	100 g 17 g 7-10 g
	Mixing ratio by Volume:	MOBIHEL HS FILLER AirDry MOBIHEL 2K HARDENER 700 MOBIHEL 2K THINNER 2100 Pot life: min. 1h /20°C	3 parts 1 part till 5 %

	Mixing ratio by weight:	MOBIHEL HS FILLER AirDry MOBIHEL 2K HARDENER 700 MOBIHEL 2K THINNER 2100	100 g 21 g 4 g
	Viscosity (RFU): DIN 53211 φ4 / 20°C	27 - 32 sek.	
	Application with spray gun:	1,7 – 1,8 mm 2 – 2,5 bar	
	Number of layers: Film thickness:	2 – 3 120 – 180 μm	
	Flash-off:	10 – 15 min. /20°C between layers 15 - 20 min./20°C prior to dry in oven	
	Drying time at 20°C: Drying time at 60°C::	4 – 6 h 20 – 30 min.	
	Drying time (infra-red short-wave):	10 - 15 min Distance to the object: 70 - 80 cm	
	Dry sanding:	P360 – P600	
	Further treatment:	All top coats from MOBIHEL program	
	Shelf life:	2 years	

2004/42/II B(c) (540) 530

EU limit value VOC for this type of product (category II B (c)) in the form, which is ready for application is 540 g/l. VOC of this product, prepared for use is 530 g/l

2K materials react with humidity; take care that all containers and tools are absolutely dry. While coating, the interior relative humidity should not exceed 80%.

FOR PROFESSIONAL USE ONLY - See Safety Data Sheet

Close the packaging of the Hardener immediately after use, because the product reacts with air humidity and may cause defects in the product. The data may vary under various conditions., Any part of this information may change at any time without notice. The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish. We guarantee that the quality of work carried out according to our instructions delivers results while we disclaim any liability if any other products were used or if other factors influenced the final appearance. The latest version of TDS supersedes all previous versions. You can obtain the latest version from general distributor in your country. The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management.